



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4636-5
Job Sheet 166992



Part No: D4636-5

Job Qty: 250 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	250 Ea		11/16/17	0.00	0.00	Start Up Waterjet1	SC
100	Waterjet	250 pcs		11/16/17	0.00	3.98	Waterjet1	SC
120	QC	250 pcs		11/16/17	0.00	0.00	QC8	38
130	Small Fab	250 pcs		11/16/17	0.00	3.57	Small Fab	38
140	QC	250 pcs		11/16/17	0.00	0.00	QC5	38
150	HandFinish	250 pcs		11/16/17	0.00	2.66	HandFinish1	2017-11-15 30
160	QC	250 pcs		11/16/17	0.00	0.00	QC7	130 17-12-8
170	Powdercoat	250 pcs		11/17/17	0.00	1.40	Powdercoat4	17-12-8
180	QC	250 pcs		11/17/17	0.00	0.00	QC3	8EB 2017/12/8
190	Packaging	250 pcs		11/17/17	0.00	0.00	Packaging3	51107 38
200	QC21-SA	250 Ea		11/17/17	0.00	0.00	QC21	21 DEC 13 2017

M 135 418 START: 7:50 QLT: 3200 FINISH: 8:20

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	3	72	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Bracket	0.221Inches + 0.006 - 0.001	0.227 0.220	Diameter	
3	Bracket	0.200Inches ± 0.030	0.230 0.170		
4	Bracket	0.650Inches ± 0.010	0.660 0.640		
5	Bracket	1.300Inches ± 0.010	1.310 1.290		
6	Bracket	1.700Inches ± 0.030	1.730 1.670		
7	Bracket	0.900Inches ± 0.030	0.930 0.870		
8	Bracket	0.040Inches ± 0.010	0.050 0.030		

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	12.11.23	New Issue	KJ	
B	13.09.17	Dimensions updated per Dwg Rev C	KJ	
C	14.01.21	Dwg Rev updated	KJ	